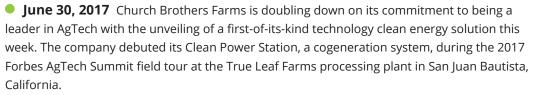


MEDIA COVERAGE



By Jessica Donnel andnowuknow.com

Church Brothers Farms Debuts Clean Power Station



Cogeneration, which is also referred to as cogen or Combined Heat and Power (CHP), is when electricity and heat is produced from a single fuel source. Powered by a natural gas fueled engine, a cogeneration system is a highly efficient way of capturing heat that would otherwise be lost during the production of electricity.

"A cogeneration system is flexible and reliable because of its efficient use of energy," explains Steve Church, Co-Chairman. "We decided to make this investment because it helps us do more with less, energy wise; it creates less emissions making our operation more sustainable; and gives us independence about how we procure our energy. Concentric Power re-engineered how we produce cold air and water for our salad processing facility."

Church Brothers Farms' new cogeneration plant also provides an additional step, according to a press release, where the thermal energy (heat) becomes cold with the use of an aqueous ammonia absorption chiller. Due to this extra step, the company explained that the plant will generate 2MW of electric power, which will then be used to run its state-of-the-art processing facility. As an added bonus, the process will recover enough heat to provide 300 tons of low temperature refrigeration.

The Clean Power Station at True Leaf Farms was created in partnership with Campbell, California-based Concentric Power, a company adept at creating high-efficiency energy modules for onsite electric power generation and low temperature refrigeration. Tom and Steve Church, Co-Chairmen of Church Brothers Farms, are investors in Concentric Power.

"Our full scale commercial projects create fewer emissions while increasing sustainability and enabling businesses to produce their own energy," said Brian Curtis, CEO and Founder of Concentric Power. "We're excited about the Clean Power Station we established with True Leaf Farms. Church Brothers and Concentric Power are committed to sustainability, independence and efficiency."



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